



Applies To: **2005–10 RL – ALL**  
**2004–08 TSX – ALL**  
**2010 ZDX – ALL**

January 4, 2012

## Windshield Side Trim Retainer Is Loose or Broken

(Supersedes 09-030, dated October 14, 2010, to revise the information marked by the black bars)

### REVISION SUMMARY

In Applies To, and under PARTS INFORMATION and REPAIR PROCEDURE, the 2009–10 TSX information was removed.

### BACKGROUND

When removing the windshield side trim, one or more of the retainers bonded to the body are damaged or come off.

### CORRECTIVE ACTION

Replace any damaged or loose windshield side trim retainers.

### PARTS INFORMATION

RL:

Left Side Trim Retainer: P/N 91573-SJA-305  
 Right Side Trim Retainer: P/N 91574-SJA-305

TSX (2004–08 Models):

Left Side Trim Retainer: P/N 91570-SDC-305  
 Right Side Trim Retainer: P/N 91571-SDC-305

ZDX:

Left Side Trim Retainer: P/N 91575-SZN-305  
 Right Side Trim Retainer: P/N 91570-SZN-305  
 Front Trim Retainer: P/N 91570-SZA-305

### REQUIRED MATERIALS

3M Scotch-Weld DP-100NS: 3M P/N 62326514353  
 (One tube repairs about 16 retainers.)  
 3M Scotch-Weld EPX Plus II Applicator 50004:  
 3M P/N 62917093301  
 3M Scotch-Weld EPX Mixer Nozzle 9742:  
 3M P/N 62974299356 (Each box contains  
 12 nozzles.)

### WARRANTY CLAIM INFORMATION

The normal warranty applies.

OP#	Description	FRT
8310A1	Replace 1 or 2 clips	0.2
A	Add for replacing one or two additional clips	0.1
B	Add for replacing three or four additional clips	0.2
C	Add for replacing five or six additional clips	0.3

Failed Part: P/N 91570-SZN-A11

Defect Code: 02502

Symptom Code: 06201

Skill Level: Repair Technician

## REPAIR PROCEDURE

1. Remove the damaged retainers or leftover adhesive from the body:

NOTE: Avoid damaging the paint by applying heat gradually to the retainer.

- Be careful not to scratch the body.
- Avoid damaging plastic parts by removing them or covering them with aluminum foil.
- Using a heat gun, heat the retainer or leftover adhesive to between 212°–248°F (100°–120°C).
- Use a plastic scraper to loosen the retainer from the body and to scrape off any adhesive.
- Use pliers to gently pull the retainer clip from the body.

PLASTIC SCRAPER

HEAT GUN



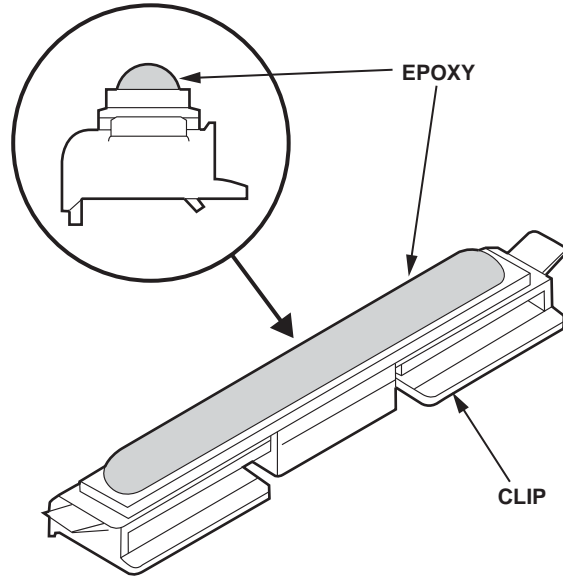
2. Clean the bonding surface on the body with a shop towel dampened with 3M General Purpose Adhesive Cleaner or isopropyl alcohol. After cleaning, keep oil, grease, and water from getting on the bonding surface.

3. Prepare the 3M Adhesive:

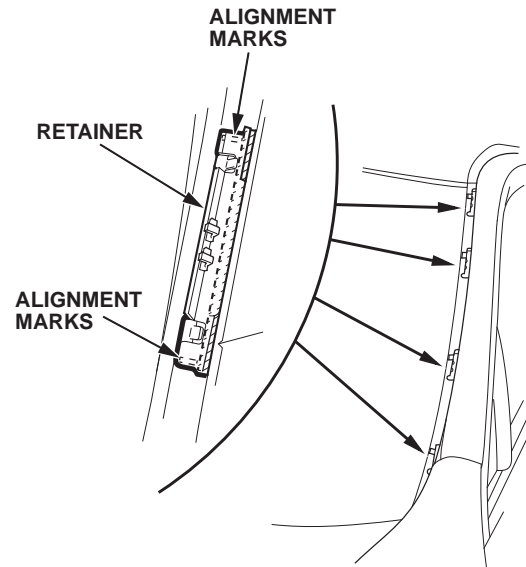
NOTE: 3M Scotch-Weld DP-100 NS Adhesive is supplied in a dual syringe plastic Duo-Pak cartridge as part of the 3M Scotch-Weld EPX Applicator system.

- Insert the Duo-Pak cartridge into the applicator.
- Using light pressure on the trigger, start the plunger into the cartridges.
- Remove the Duo-Pak cartridge cap; expel a small amount of adhesive, making sure both sides of the Duo-Pak cartridges are flowing evenly and freely.
- Attach the EPX mixing nozzle to the Duo-Pak cartridge.
- Begin dispensing the adhesive.

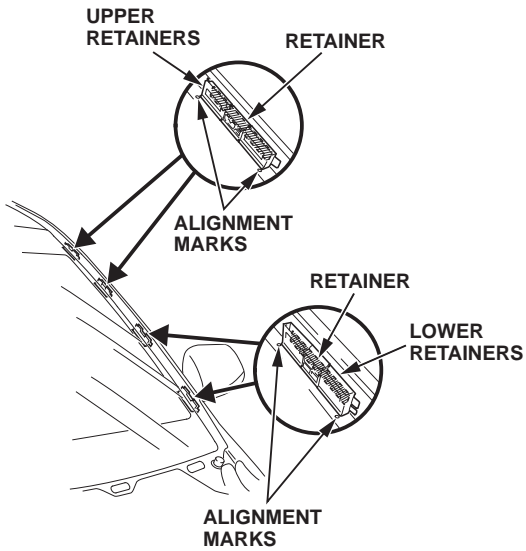
4. Clean the retainer bonding surface with isopropyl alcohol and let it dry, then apply an even coat of adhesive to the bonding surface.



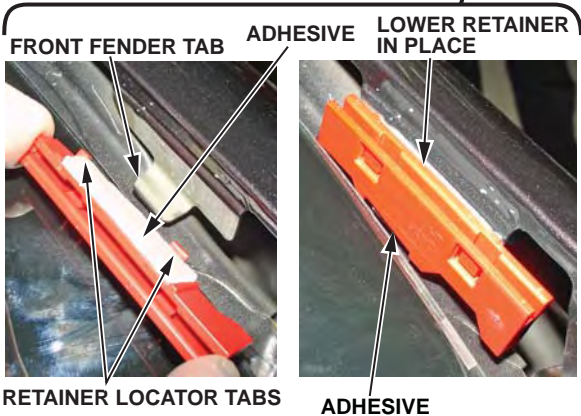
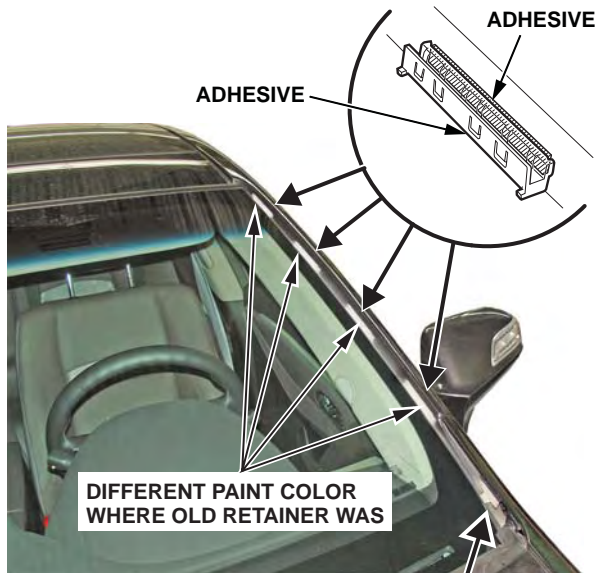
5. *RL Only.* Position the retainers on the A-pillar in the same location as the original retainers. Then line up the retainers with the alignment marks on the body.



- 2004–08 TSX Only: Line up the retainers with the alignment marks on the body.



- ZDX Only: Position the retainers on the A-pillar in the same location as the original retainers. The lower retainer uses tabs to locate the proper position on the front fender tab.



- Press the retainer onto the body, and let the adhesive harden for 30 minutes before installing the windshield side trim. The adhesive reaches maximum hardness after 24 hours.